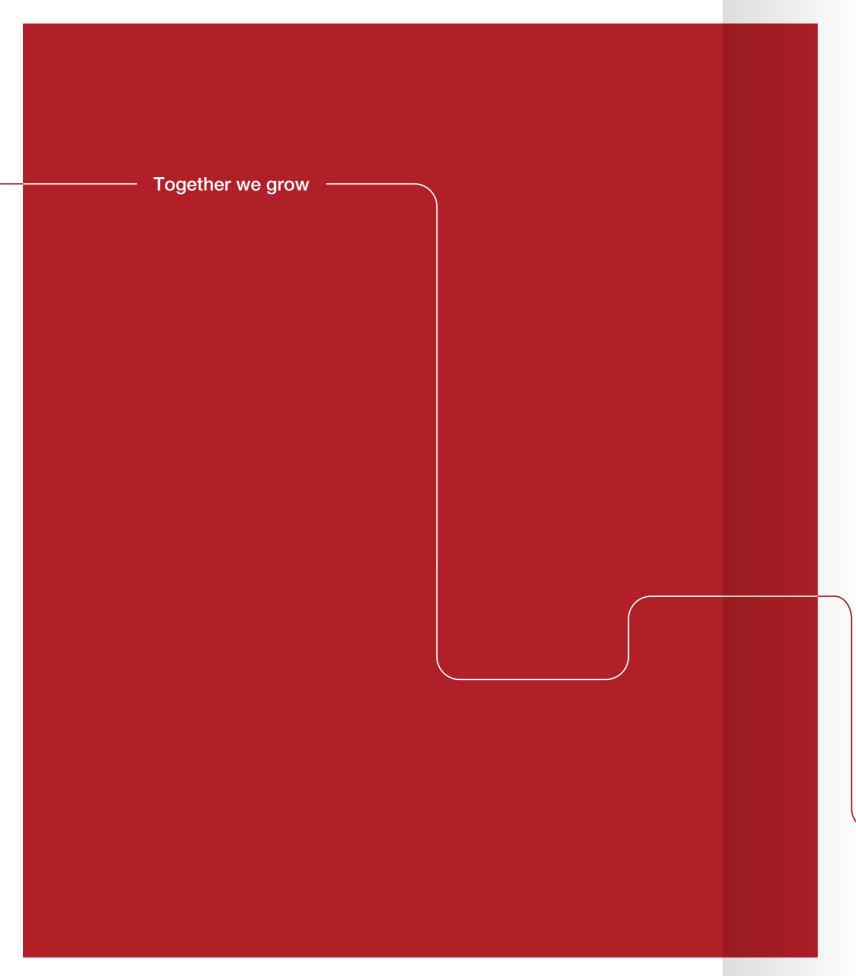


A L U FLEX PACK 2 LIDS LIDDING FOIL AND DIE-CUT LIDS 3



Premium circular flexible packaging and barrier solutions

Over 40 years of experience

Aluflexpack is the partner of choice for developing and large-scale manufacturing of premium circular flexible packaging and barrier solutions. As a fully integrated solution provider for long-lasting packaging experience, we serve the most demanding customers and grow in the most demanding end markets and applications for over 40 years.

A blend of passion, know-how, experience, responsiveness and creativity result in unique products and services for our customers. Operating in 16 locations worldwidev with over 1600 highly skilled employees, we are converting aluminium, paper and plastic films to high quality final products: films and foils, lids, containers and pouches.















With state-of-the-art machines Aluflexpack Group provide a wide range of outstanding products in form of different product types -films & foils, lids, containers and pouches.

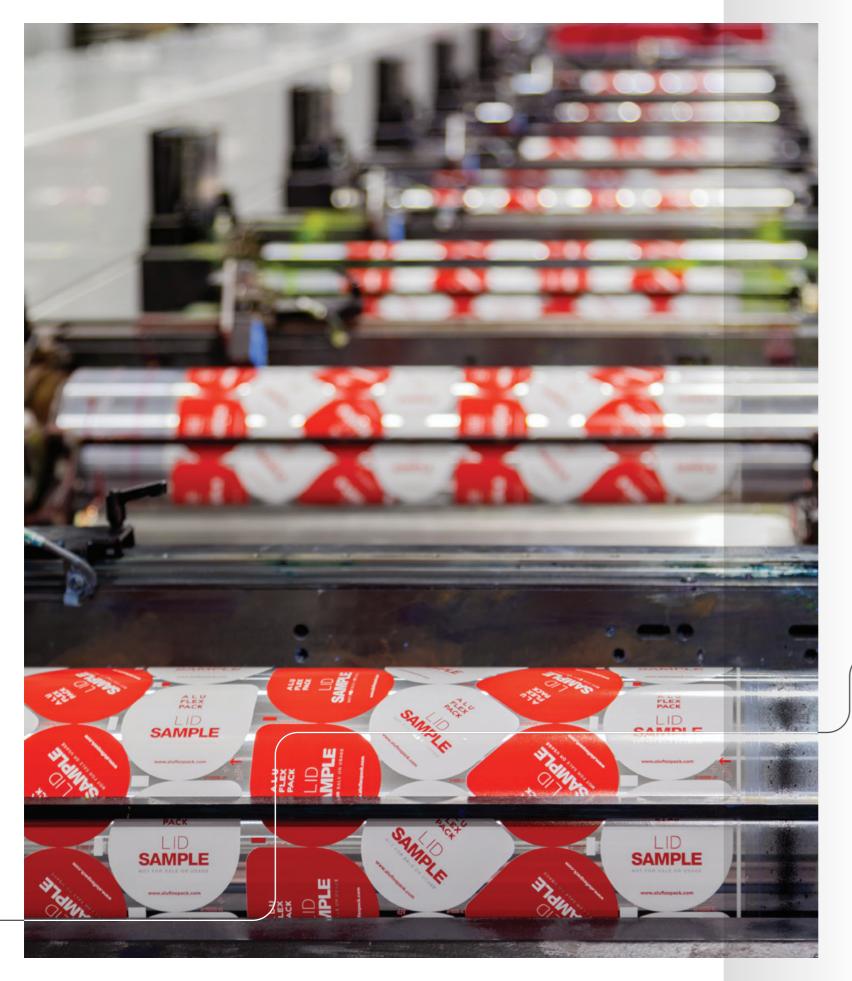








LIDDING FOIL AND DIE-CUT LIDS 5

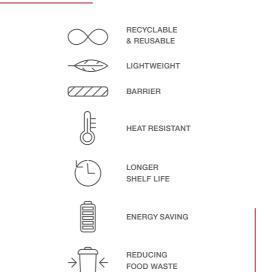


Aluminium lids - Your choice for packaging success!

Aluflexpack offers high-quality aluminium and plasticbased lids and lidding foils for various end markets such as Coffee, Confectionery, Dairy and other human food, as well as the Pet food market, in a wide range of dimensions, shapes, thicknesses, lacquered, co-extruded and/or printed.

While we do work with a wide range of materials, we proudly highlight our experience and expertise in manufacturing aluminium as the preferred packaging material. Aluminium provides the perfect barrier to oxygen, mois-

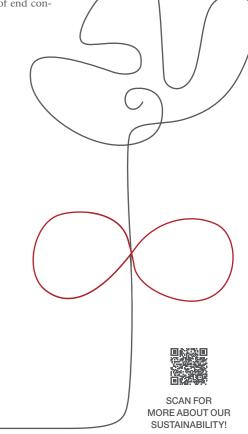
The Aluminium Flower represents the sustainable growth enabled by its excellent properties and reus-



ture or other external factors, while our wide range of lacquers offers the best protection for highly acidic products such as yoghurt, processed cheese or other dairy products. Aluminium and lacquer work together to prevent food waste while remaining recyclable - as aluminium al-

Our lids are smartly designed and continuously developed in collaboration between our R&D experts and our customers, in line with their needs,

as well as the needs and lifestyle of end con-



Quality assurance certificates

We employ market standards in our management approach to guarantee that all our processes are led reliably and safely, providing top results for all our stakeholders, as confirmed by the most relevant institutions.



Our comprehensive approach to managing all market related topics is measured against the most reliable sustainability indicators, but also the management of key stakeholder relations and their inclusion in the estimation of all topics surrounding product development.



















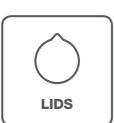






LIDING FOIL AND DIE-CUT LIDS 7

Lids - product overview



Continuous development in collaboration with customers

Possibilities

⟨⟨⟨⟩ Retortable

Materials

○□ Shapes

Dimension range

Colours

Printing

Sealing

Opening

Embossing

Separation lacquers

¬—¬ Step down

R&D
Fully customer orio

ROLL STOCK / REEL MATERIAL



ALUMINIUM LIDS







ALUMINIUM LIDS WITH EXTRUSION COATING









LIDDING FOIL AND DIE-CUT LIDS 9

Great product diversity

Continuous development in collaboration with customers

p. 9 Roll stock / Reel material p. 10-11 Aluminium lids

p. 12-13 Aluminium lids with extrusion coating

p. 14 Film-based lids

Possibilities



Retortable

We provide retortable packaging made of several highquality layers that withstand the demands of the retort process (heat, pressure, etc.).



Our products can be sealed (hot sealing and cold seal-



Materials

The punched-lid structure can be customised from single-layer lids (Alu, PET, lid) to multilayer lids (coextruded or laminated), to ensure the best possible product protection.



Shapes

We can offer a wide range of lid shapes customised to your customer needs, products or brand. With interesting shapes, together we successfully improve the positioning of the brand and the attractiveness of the product during development.



Dimension range

Specific product types require different packaging sizes. We meet all market demands by offering standard and customised packaging sizes, depending on the customer's demands and wishes.



Colours

State-of-the-art machines in our plants are capable to print up to 12 colours in Rotogravure and up to 9 colours in Flexographic printing.



Printing

High-quality printing is enabled by specialised and sophisticated machines, able to convert the most demanding designs and graphical solutions into elegant and attractive printing with breathtaking precision, so as to catch potential customers' eyes.



Sealing

ing) to different substrates by using suitable materials.



Opening

Our lids are smartly designed in a way that enables easy customer opening of the packaging, by using the special lengths and shapes of the lid tab, selected materials and lacquers



Embossing

In order to ensure perfect runability on the filling machines and better attractiveness of the brand appearance, we can offer various embossing possibilities unembossed, partially embossed (rim, logo, or smart) or fully embossed (random, linen, or pin dots).



Separation lacquers

We offer separation lacquers (separation points, text. images, etc.) as another option for flawless machine runability and better brand appearance through a clean design.



Step down

We offer flat and step-down lids, depending on customer needs.



We are fully customer oriented - we develop tailormade products together with our customers to fulfill all

ROLL STOCK / REEL MATERIAL

We offer various lidding foil solution as excellent protection for multipack packaging.

Advantages:

- Sealable against different materials
- Different material possibilities aluminium, monomaterial plastic, or multilayer solutions
- Printed and/or lacquered

Applications:

- Dairy: Yoghurt, pudding, spreads, processed cheese...
- Confectionery: Chocolate spread, desserts
- Other food: jam, honey, condiments, dips, water

Possibilities













Separation lacquers





Aluminium lidding foil for coffee capsules

Aluminium is the prime choice material for preserving the unique aromas, flavours and freshness of coffee.

We offer a wide range of printed or lacquered aluminium foil, as well as embossed or unembossed lidding foil for closing the capsule.

Together with the customer we develop aluminium foil for deep drawing and the lidding foil for closing the capsule, creating an easy to use, single portion packaging.



PLEX PACK

PLEX PACK

ALUMINIUM LIDS

Advantages:

- Sealable to various cup material substrates
- Excellent printing quality using flexo print (up to 9 colours)
- Various shapes and dimensions possible
- Wide embossing options: standard, rim, tailor-made partial embossing, or separation lacquer
- Different dimensions available



Possibilities





















Separation options

Embossing options - excerpt









RANDOM LINEN PIN DOT

BESPOKE **EMBOSS**

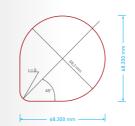
Separation lacquers - various options



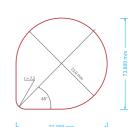


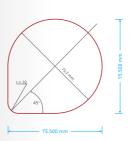


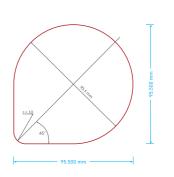
Shapes and dimensions - excerpt*

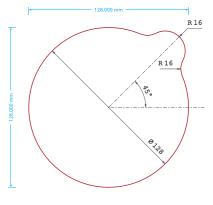


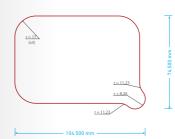


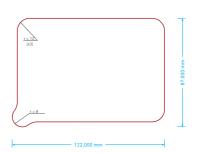


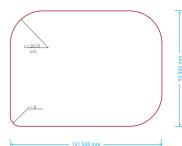


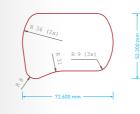


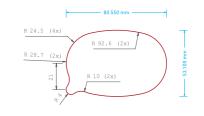


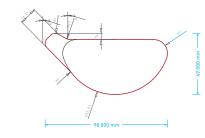


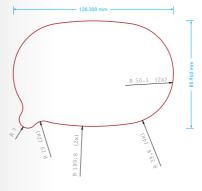












*Not all our lids and lid shapes are listed.

Our product range and tool range are expanded constantly: all other shapes and dimensions are available on request - Contact us!

ALUMINIUM LIDS WITH COEXTRUSION COATING

Advantages:

- Lid sealable against paper cups, glass and ceramic
- Sealable against suitable retortable container full packaging solution
- Flat or step-down shape
- Different shapes and dimensions for brand differentiation
- Highest printing precision
- Wide embossing possibilities



Possibilities





























Embossing options - excerpt





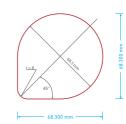
RANDOM BESPOKE EMBOSS EMBOSS

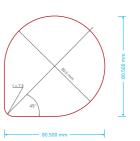


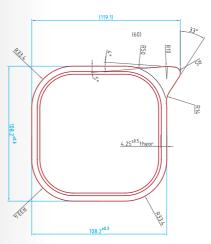


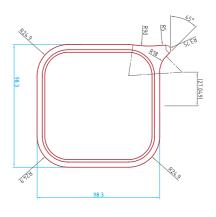
Shapes and dimensions - excerpt*

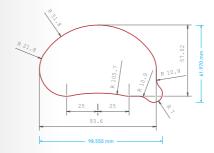












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LIDDING FOIL AND DIE-CUT LIDS 15

FILM BASED LIDS

Advantages:

- Approved for direct food contact
- Sealing against PP, PS and A-PET
- High damage and tear resistance
- Easy peeling
- Metallised, transparent, white PET



Possibilities



















Embossing options - excerpt



PIN DOT









HEADQUARTERS

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